

Date: Wednesday, 25/06/2008 2:34:49 PM
 User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	CLEVIS		
Job Number	40073			Part Number	PB674300189		
Estimate Number	12051			Drawing Number	B6743001 PAGE30		
P.O. Number	:			Project Number	N/A		
This Issue	25/06/2008	S.O. No.	:	Drawing Revision	B1		
Prsht Rev.	NC			Material	:		
First Issue	/ /			Due Date	02/07/2008	Qty:	7 Um: Each
Previous Run	40073						
Written By	<i>JLM</i>						
Checked & Approved By	<i>08-06-25</i>						
Comment	Est. A 05.08.26 New issue KJ/JLM Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC						

Additional Product

Job Number:



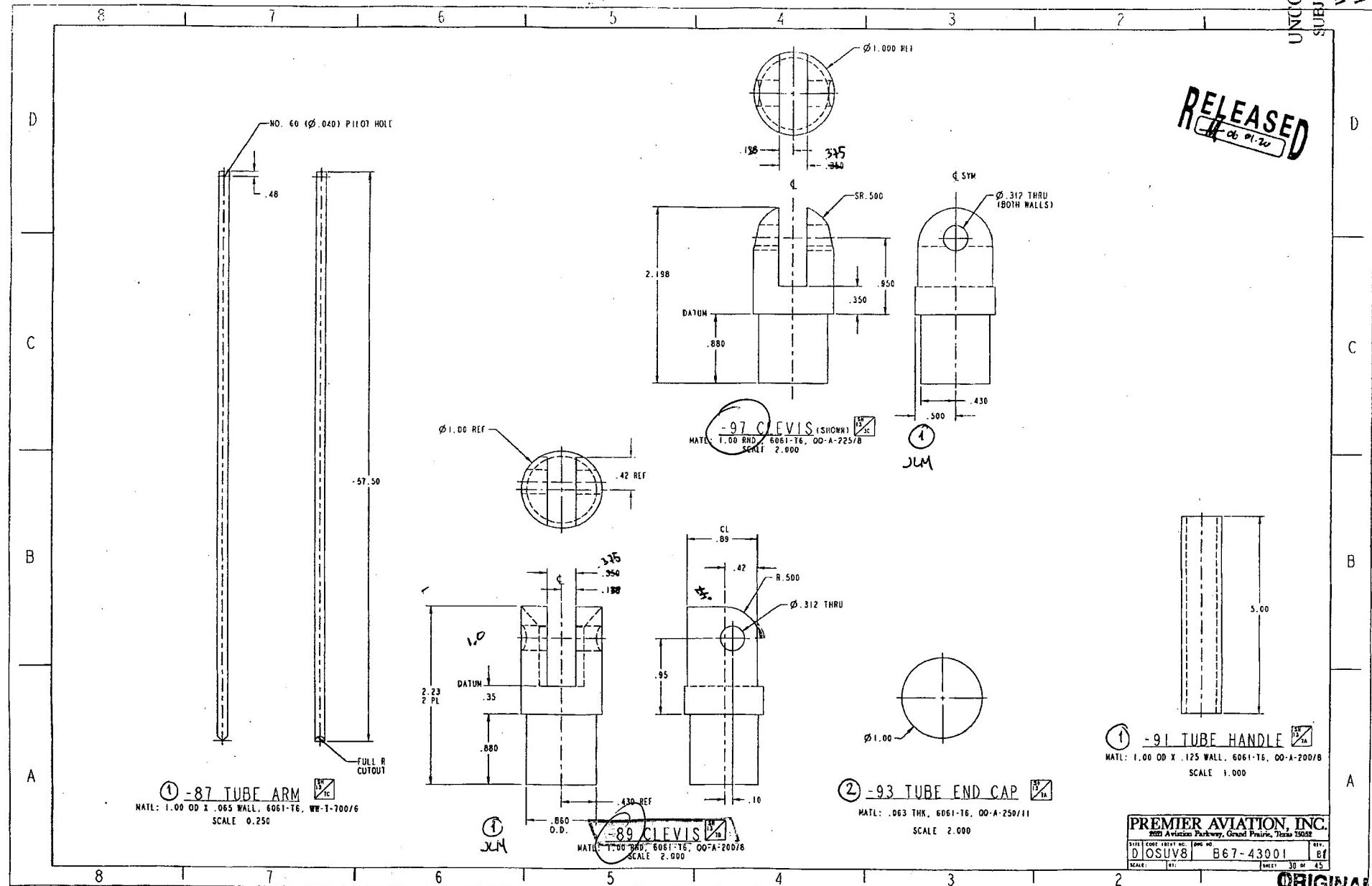
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6R1000	ROUND BAR 1.00"	
		Comment: Qty.: 0.0167 f(s)/Unit Total : 0.1169 f(s) ROUND BAR 1.00" Turn as per Dwg B67-43001 Dwg Rev: <i>B1</i> Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) Identify for B67-43001-89 Batch: <i>01/08/04</i>	<i>08/07/04</i>
2.0	DOOSAN LATHE	DOOSAN LATHE	
		Comment: Doosan Lathe 1- Turn as per Folio FA Rev: <i>B1</i> & Dwg b67-43001-1 Rev: <i>B1</i> 2-Deburr per dwg B67-43001-1	<i>08/07/04</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>08/07/04</i>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<i>08/07/04</i>

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: CLEVIS
Job Number: 40073		Part Number: PB674300189
Job Number:		
Seq. #:	Machine Or Operation:	Description :
5.0	HAND FINISHING1 	HAND FINISHING RESOURCE #1  Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 <i>BL 08-07-07</i> (7)
6.0	POWDER COATING 	POWDER COATING <i>M02316</i>  Comment: POWDER COATING Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 Mask Ø0.860" <i>BL / 08/07/10</i> (7A)
7.0	QC3 	INSPECT POWDER COAT/CHEMICAL CONVERSION <i>BL</i>  Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION <i>08-09-10</i> (X-7)
8.0	PACKAGING 1 	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>Vat F</i> <i>M. Fauteux 08-07-14</i>
9.0	QC21 	FINAL INSPECTION/W/O RELEASE  Comment: FINAL INSPECTION/W/O RELEASE <i>08/07/15</i> (X)
Job Completion		

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 460273

RELEASED
06-01-20



DART AEROSPACE LTD	Work Order:	40073
Description: CLEVIS	Part Number:	B67-43001-89
Inspection Dwg:	Rev: B1	Page 1 of 1

Pg 30

FIRST ARTICLE INSPECTION CHECKLIST

X First Article | Prototype

Measured by: <i>RQ</i>	Audited by: <i>J.F.</i>	Prototype Approval:
Date: <i>08/07/04</i>	Date: <i>08/07/04</i>	Date: <i>N/A</i>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	